LDR2 LDR2-LA LDR2-LA1 SQR SQR-TF HLDR3 HPR2 LFR

LKR

FPR

FPQ3

LDLB

HLDL3 LB TH2 (5 types)

HPD2

LDM2 LAV PDM LFXV

LFX3 LFX3-PT

MSU

MFU PF

HLDR-IF HSL-PCL

Small COB Lights

LNSP-UV3-FN

IR2 (Under 1000-nm Type) IR (Over 1000-nm Type)

UV

CIR

LV

LSP

HFS/HFR

HLV3-22-4-NR

HLV3-3M-RGB-4

PFBR-600SW2

PFBR-150

LNSP-FN

LN/LN-HK

LNSD

LND2

LNV

LNDG

LNIS-FN

Telecentric Lens Macro Lens

E LNIS2 B LNIS

LFXV (Rectangular Type)

TH2 (Rectangular Type)

LT

PFB3 LNLP LNSP2 Coaxial Units

ensity ontrol

## **Diffused Lighting**

## **Coaxial Lights**

# FV3 Series

Refer to our website for product details.

▶ Search



CCS LFV3

Provides diffused light evenly from the same axis as the camera

LFV3-CP-18SW

LFV3-CP-13RD

LFV3-100SW(A)

LFV3-34BL(A)

LFV3-40SW(A)

LFV3-50SW(A) LFV3-50X100BL(A) LFV3-70RD(A)

Inspection for fault, damage, scratches, or dents on glossy surfaces or mirrors; pattern inspection on printed circuit boards; dimension measuring of glass; inspection for damage and dents on resin molded products; etc.

alass.

LFV3-35RD(A)

LFV3-130BL(A)

## Freely Customize the Diffusion

#### Customize the diffusion

Diffusion plate status	Result
Change the transmission from (high) to (low)	Increased uniformity
Change the installation position to the LED side	Emphasized directionality

1) Prepared two types of diffusion plates with different transmission. Replace the diffusion plate to change the transmission.

Transmission (High)

2) The installation position of the diffusion plate can be adjusted. Change the position to achieve various imaging effects.

Move to LED side LED

#### LFV3-CP Series

Replacing the half-mirror with a beam splitter increased accuracy. Suitable for imaging small workpieces and environments with limited installation space.



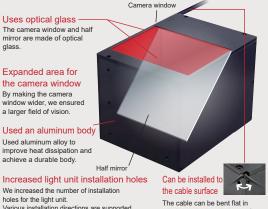
LEV3-CP-13SW

### **Supports High-Resolution Cameras**

LFV3-200RD(A)

Highly-accurate optical glass is used for the camera window and the half-mirror. This allows for stable imaging when using high-resolution cameras.

#### LFV3 Series, a Coaxial Light with improved quality

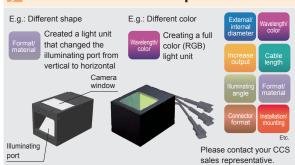


Increased light unit installation holes We increased the number of installation holes for the light unit. Various installation directions are supported

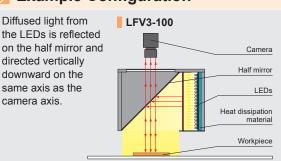
relation to the installation surface.

This description excludes the LFV3-CP-13 Series and the LFV3-CP-18 Series.

## **Custom Order Example**



#### **Example Configuration**



Various technical documents available.

PDF Drawings DXF

Product

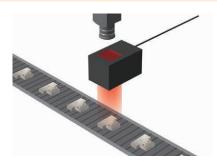
Register to use them.

LDR2 LDR2-LA1 LDR-LA1 SQR SQR-TP HLDR3 HPR2 LFR

FPR

LDL2

## Imaging Example: Imaging Engraved Text on Metal Connector Hoods



Description	Character recognition
Workpiece	Connector hoods
Conventional lighting	LED bar light
New lighting	LFV3-50RD(A)
Result	Emphasizes the engraved text





Metal connector hoods

LED Bar Light



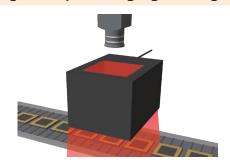
It is difficult to read the text engraved on the surface.

LFV3-50RD(A)



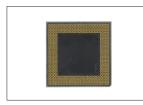
Effect from the surface unevenness is reduced and a clear image of the engraved text can be made.

## Imaging Example: Imaging Through-Holes on Circuit Boards



Visual inspection
Circuit boards
LED ring light
LFV3-100RD(A)
Improved uniformity

Workpiece image



Circuit boards

LED Ring Light



With a ring light, it is difficult to form an image of the difference between the foundation and the through hole.

LFV3-100RD(A)



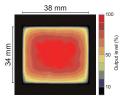
It is possible to form a clear image of the difference between the foundation and the through hole.

## Data: Relative Irradiance Graph and Uniformity (Representative Example)

# LFV3-35RD(A) Relative irradiance graph (LWD characteristics) 2

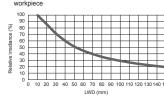
\*1 Irradiance on the optical axis
\*2 Illuminating distance from the light unit to the workpiece

Uniformity (Relative radiance)



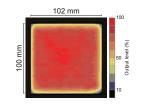
LFV3-100SW(A)
Relative irradiance graph (LWD characteristics) (LWD characteristics)

\*1 Irradiance on the optical axis
\*2 Illuminating distance from the light unit to the workpiece



Uniformity (Relative radiance)

The data included is for reference only. Actual values may vary.



You can inquire using our website.

Sample Testing Light Unit Selection

Unit Free tion T

Free Product Trial Custom Orders Product Details Pricing/ Quotation Discontinued Products Inquire or https://w

Inquire on our website here. https://www.ccs-grp.com/contact/

LDLB HLDL3 LB TH2 (5 types) LEL HPD2 LDM2 LAV PDM LFXV LFX3 LFX3-PT MSU MFU Small COB Lights Nr3 / Solet LNSP-UV3-FN Under 1000-nm Type CIR IU LV LSP HFS/HFR HLV3-22-4-NR HLV3-3M-RGB-4 PFBR-600SW2 PFBR-150 PFB3 LNLP LNSP2 Coaxial Units LNSP-FN LN/LN-HK LNSD LND2

LNDG

LNIS-FN
Telecentric Lens
Macro Lens

LDR2 LDRZ-L. LDR-LA1 SQR LDR2-LA

SQR-TF HLDR3 HPR2

Ring gent /[

LKR

FPR

FPQ3

LDL2

LDLB

HLDL3

TH2 (5 types) LEL

LB

HPD2 LDM2 LAV PDM LFXV LFX3 LFX3-PT

MSU MFU PF Mater - Nater - HSL-PCL Small COB Lights

UV LNSP-UV3-FN IR2 (Under 1000-nm Type) IR (Over 1000-nm Type) CIR ensity ontrol

LV LSP HFS/HFR HLV3-22-4-NR HLV3-3M-RGB-4 PFBR-600SW2 PFBR-150 PFB3 LNLP LNSP2 Coaxial Units

ENSP-FN LN/LN-HK LNSD LND2 LT

> LFXV (Rectangular Type) TH2 (Rectangular Type)

LNDG

E LNIS2 Line ilque Ar O LNIS-FN Telecentric Lens Macro Lens



## Introduction to Illumination Port Position Change Type (Custom Order Example)

#### LFV3-RA Series

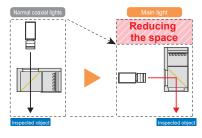


#### LFV3-35SW-RA24

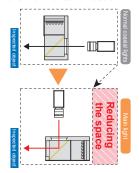
The position of the illumination port of normal coaxial light can be changed by 90°. Suitable for the transportation system of the inspected objects and for environments where there are restrictions in the installation conditions of the camera.

\* The captured image is inverted

1. Reducing the installation space in the vertical direction



Compared to normal coaxial lights, this light helps reduce the installation space in the vertical direction. 2. Reducing the installation space in the horizontal direction



Compared to normal coaxial lights this light helps reduce the installation space in the horizontal direction

order products The warranty period of the custom order product is different from that of the CCS standard products. Contact our local sales office for details.

#### Lineup

	N.A 1 - 1 N.1 +4	Input	Power	Consu	mption	0.1	Extension	Recommended	10/	
Classification	Model Name*1	Voltage	RD (Red)	SW (White)		Options	Cables	Control Units	Weigh	
	LFV3-34□□ (A)	24 V	3.7 W	3.2 W	3.2 W	_	FCB*4 Straight Cable  FCB-W*5		80 g	
	LFV3-35□□ (A)	24 V	3.1 W	3.7 W	3.1 W	Diffusion Plate   Polarizing Plate   Protective Plate   LC film   Bracket		PD4 PD3  CC-ST-1024 POD*2		175 g
	LFV3-40□□ (A)	24 V	4.6 W	4.6 W	4.6 W	-			100 g	
	LFV3-50□□ (A)	24 V	8.1 W	11 W	9.1 W	Diffusion Plate   Polarizing Plate   Protective Plate   LC film   Bracket		CC-ST-1024*3 F		335 g
Standard products	LFV3-50X100□□ (A)	24 V	17 W	20 W	17 W	Diffusion Plate Polarizing Plate Protective Plate LC film			530 g	
	LFV3-70□□ (A)	24 V	13 W	19 W	16 W	Diffusion Plate   Polarizing Plate	PD4 PD3	620 g		
	LFV3-100□□ (A)	24 V	22 W	27 W	27 W			1 00	1,060	
	LFV3-130□□ (A)	24 V	31 W	46 W	38 W				1,750	
	LFV3-200□□ (A)	24 V	43 W	60 W	53 W				4,350	
	LFV3-CP-13□□	24 V	2.1 W	2.3 W	1.3 W	"-EL2" "-PF-E include *5 The ca		PD4 PD3	37 g	
	LFV3-CP-18□□	24 V	3.3 W	4.1 W	3.4 W			CC-ST-1024 POD*2	70 g	
	LFV3-35□□-RA (A)	24 V	3.1 W	3.7 W	3.1 W		ends with "-EL2" are not included.	PD4 PD3  CC-ST-1024 POD*2		
Custom order	LFV3-50□□-RA (A)	24 V	8.1 W	11 W	9.1 W	Contact us for details.		PD4 PD3  CC-ST-1024*3 POD*2  *3 Can only use red and blue.	*6	
products	LFV3-50X100 -RA (A)	24 V	17 W	20 W	17 W	Contact us for details.			- 0	
	LFV3-70□□-RA (A)	24 V	13 W	19 W	16 W			PD4 PD3		
	LFV3-100□□-RA (A)	24 V	22 W	27 W	27 W			POD*2		
	LFV3-130□□-RA (A)	24 V	*6	46 W	*6					

#### Change in model names

The sum (x) has been added to the old of several model names, e.g. Et vo onto has been oldinged to Et vo onto (x).					
Reason	Effect on functions and performance	Relevant models (applicable to all colors)			
Due to part manufacturer's circumstances, some optical parts were expected to become difficult to obtain. CCS has changed these parts with those of comparable performance.	The functions and performance of the light units have not been affected.	LFV3-34(A) / LFV3-35(A) / LFV3-40(A) / LFV3-50(A) / LFV3-50X100(A) / LFV3-70(A) / LFV3-100(A) / LFV3-130(A) / LFV3-200(A)			

<sup>\*2</sup> For information on the combination of light units and POD Series control unit, please refer to our website. https://www.ccs-grp.com/lnk/gr/pod \*6 This product is custom-made. Contact our local sales office for details.

LDR2

LDR2-LA

LDR-LA1

SQR-TP

SQR

## **Options**





Replace the default transmission.

When selecting, be aware that the default diffusion plate varies based on the emitted color.





Light Control (LC) Film

Model Name

LC-LFV3-35

LC-LFV3-50

LC-LFV3-70

LC-LFV3-100

LC-LFV3-50X100

In this plastic film are fine louvers with extremely narrow gaps between them It reduces light diffusion in a particular direction and increases parallelism

Applicable Light Unit (Common for all colors

LFV3-50X100(A)

LFV3-35(A)

LFV3-50(A)

LFV3-70(A)

LFV3-100(A)

LFV3-130(A)

LFV3-200(A)

Diffusion plate

P364

Model Name	Applicable Light Unit (Common for all colors)
DF-LFV3-35	LFV3-35(A)
DF-LFV3-50	LFV3-50(A)
DF-LFV3-50X100	LFV3-50X100(A)
DF-LFV3-70	LFV3-70(A)
DF-LFV3-100	LFV3-100(A)
DF-LFV3-130	LFV3-130(A)
DF-LFV3-200	LFV3-200(A)

Model Name	Applicable Light Unit (Common for all colors)
DF-LFV3-35-UF	LFV3-35(A)
DF-LFV3-50-UF	LFV3-50(A)
DF-LFV3-50X100-UF	LFV3-50X100(A)
DF-LFV3-70-UF	LFV3-70(A)
DF-LFV3-100-UF	LFV3-100(A)
DF-LFV3-130-UF	LFV3-130(A)
DF-LFV3-200-UF	LFV3-200(A)

P.370

Polarizing plate

0 1	
Model Name	Applicable Light Unit (Common for all colors)
PL-LFV3-35	LFV3-35(A)
PL-LFV3-50	LFV3-50(A)
PL-LFV3-50X100	LFV3-50X100(A)
PL-LFV3-70	LFV3-70(A)
PL-LFV3-100	LFV3-100(A)
PL-LFV3-130	LFV3-130(A)
PL-LFV3-200	LFV3-200(A)

LC-LFV3-130 LC-LFV3-200 P.367

P.366

#### Coaxial Light joint bracket

Model Name	Applicable Light Unit 1 (Common for all colors)	Applicable Light Unit 2 (Common for all colors)
BK-HPD2-75-LFV	LFV3-35	HPD2-75
BK-HPD2-100-LFV	LEV3-50	HPD2-100
BK-HPD2-150-LFV	LF V3-50	HPD2-150
BK-HPD2-200-LFV	LEV3-70	HPD2-200
BK-HPD2-250-LFV	LF V3-70	HPD2-250



Combine with a Dome Light to solve uneven illumination and achieve uniform illumination from all

Transparent acrylic protective plates (PR Series) with AR (anti-reflective) coatings are available to protect the light emission surface from scratches and dirt. Contact our local sales office for details.

## Regarding Changing the Diffusion Plate and Adjusting the Position

#### Models that support replacing the diffusion plate

Model (Common for all colors)

LFV3-35 / 50 / 50X100 / 70 / 100 / 130 / 200

LFV3-34 / 40 / CP-13 / CP-18 does not support this feature.

#### Models that support adjusting the position of the diffusion plate

Model (Common for all colors)

LFV3-50 / 50X100 / 70 / 100 / 130 / 200

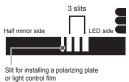
LFV3-34 / 35 / 40 / CP-13 / CP-18 does not support this feature.

#### Regarding the default diffusion plate

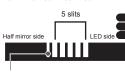
LFV3-35 / 50 / 50X100 / 70 / 100 / 130 / 200			
Red light, white light	Blue light		
Diffusion plate (Light color) is default	Diffusion plate (Deep color) is default		
Transmission: High	Transmission: Low (End of the model name: -UF)		

#### Position adjustment slit

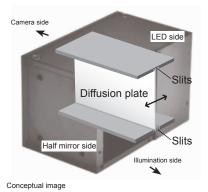
For LFV3-50 / 50X100 / 70



For LFV3-100 / 130 / 200



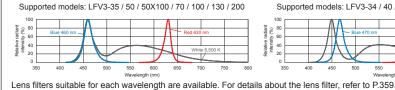
Slit for installing a polarizing plate or light control film

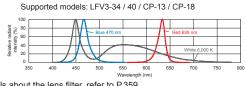


For details about replacing the diffusion plate or adjusting the position, refer to the User Manual included with the product.

## **LED Properties**







Be sure to read the User Manual included with the product before use and follow the safety precautions upon use. The data included is for reference only. Actual values may vary.

For details on the effective field of view when using coaxial lights, see "Effective Field of View of Coaxial Lights" on P. 393.

You can inquire using our website.

Light Unit Selection

Free Product Trial

Inquire on our website here Discontinued https://www.ccs-grp.com/contact/

HLDR3 HPR2 LFR LKR FPR HLDL3 LB TH2 (5 types) HPD2 LDM2 LAV PDM LFXV LFX3 LFX3-PT MSU MFU Small COB Lights UV LNSP-UV3-FN Under 1000-nm Type CIR IU LV LSP HFS/HFR HLV3-22-4-NR HLV3-3M-RGB-4 PFBR-600SW2 PFBR-150 PFB3 LNLP LNSP2 Coaxial Units LNSP-FN LN/LN-HK LNSD LND2

TH2 (Rectangular Type LNDG LNIS Z LNIS-FN

Telecentric Lens Macro Lens

LDR2 LDR2-L LDR-LA1 SQR

SQR-TF

HLDR3

HPR2

FPR

FPQ3

LDLB

HLDL3

LDM2 LAV

PDM

LFXV LFX3

LFX3-PT

LFV3-G

MSU

MFU

PF

HLDK-"

UV LNSP-UV3-FN

CIR tensity ontrol

> IV LSP HFS/HFR HLV3-22-4-NR

Small COB Lights

IR2 (Under 1000-nm Type) IR (Over 1000-nm Type)

HLV3-3M-RGB-4 PFBR-600SW2 PFBR-150

PFB3

LNLP LNSP2 Coaxial Units

LNSP-FN

LND2

LNV

LFXV (Rectangular Type) TH2 (Rectangular Type)

LT

Line Angled)

LNIS-FN Telecentric Lens Macro Lens

LN/LN-HK

LB TH2 (5 types) LEL HPD2

Ring gent / [ LKR

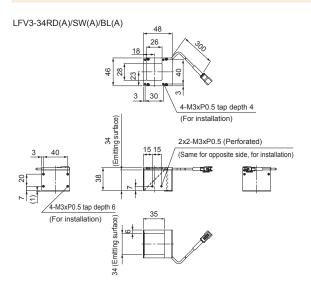
# **LFV3** Series

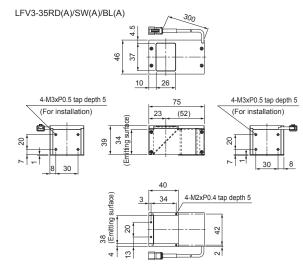


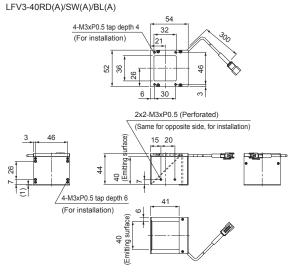
Refer to our website for product details. ▶ Search

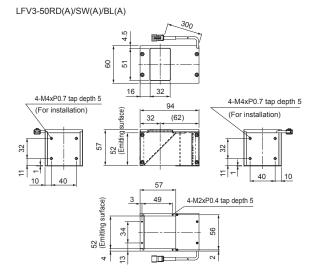


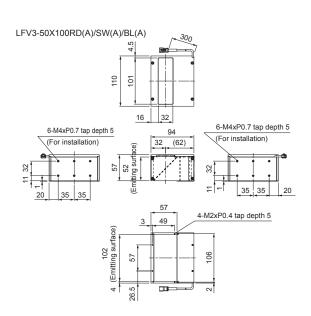
## **Dimensions (mm)**

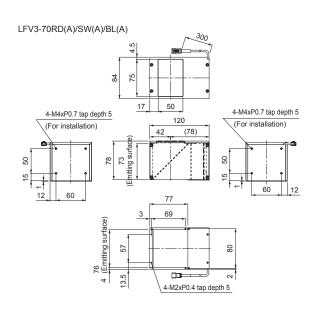




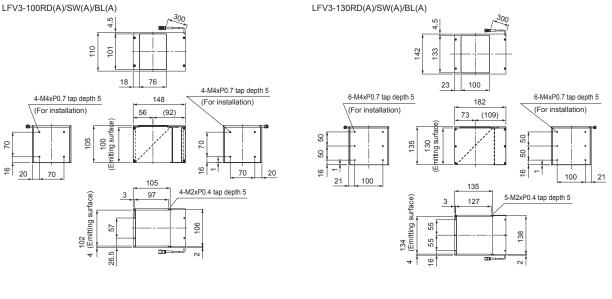


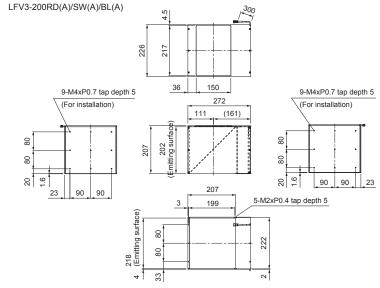


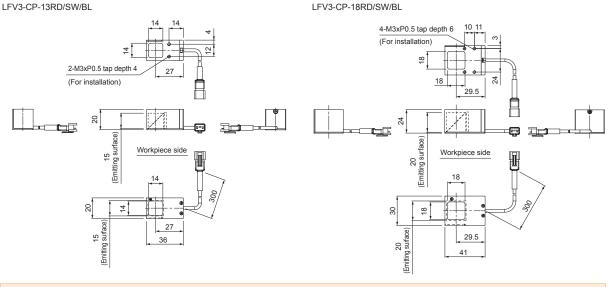




LDR2







You can change the connectors of the light unit cable. Choose between M12 connectors and flying leads. Refer to P.19 for details.

You can inquire using our website.

Sample Testing Light Unit Selection Free Product Trial

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LDR2-LA LDR-LA1 SQR SQR-TP HLDR3 HPR2 LFR E LKR FPR FPQ3 LDL2 LDLB HLDL3 LB TH2 (5 types) LEL HPD2 LDM2 LAV PDM LFXV LFX3 LFX3-PT MSU MFU HSL-PCL Small COB Lights Nr3 / Jolet LNSP-UV3-FN Under 1000-nm Type)
IR
(Over 1000-nm Type) CIR IU HLV3 LV LSP HFS/HFR HLV3-22-4-NR HLV3-3M-RGB-4 PFBR-600SW2 PFBR-150 PFB3 LNLP LNSP2 Coaxial Units LNSP-FN LN/LN-HK LND2 TH2 (Rectangular Type) LNDG LNIS2 e

LNIS-FN

Telecentric Lens Macro Lens